

BACCINE



your  fill & finish expert

# CMO Pharmaceutical manufacturer

*Aseptic filling of sterile liquid and lyophilized dosage forms*

# Location



Rue de la source, 3  
CH-2822 COURROUX



[Web link: Baccinex – Your Swiss Fill and Finish Expert](#)

# History

1999  
Foundation of Baccinex SA

2003-2004  
Installation, qualification and validation activities

2004  
Certification by Swissmedic

2021  
Start of the project of building  
of a new warehouse

Q4 2024  
Revamping of the filling line

# Mission

Production of vials for

- > Clinical batches → for worldwide clients
- > Commercial batches → for Europe + US
- > Technical batches
  - for preclinical studies
  - for stability studies
  - for technological transfer

# Mission

One stop fill&finish partner :

› For clinical manufacturing



› For commercial manufacturing



# Mission

Client-oriented approach and specific strengths related

- › Utmost flexibility
- › Strong project management system for a proactive follow-up of the projects
- › Technical and GMP regulatory support related to the clinical project
- › Extensive expertise in management of limited quantity of valuable API
- › Standard APS available
- › No minimum batch size

# Strategy

Pure CDMO = Multi product facility managed by :

- › Risk assessment to determine the feasibility of the project at Baccinex
- › No handling of products requiring dedicated facilities ( $\beta$ -lactam antibiotics...), nor alive microorganisms

# Strategy

Multi product facility managed by :

- › Standard APS (covering most common worst cases) for automatic filling of vials
- › Standard visual inspection qualification for operators
- › Standard autoclave loads qualification (e.g.: mixed load)

Standard validated processes to be checked and accepted by clients during audit. If not in line with client regulatory understanding, specific process validation can be performed



# Key figures

- › 55% of clinical batches / 45% of commercial batches
- › 40% of lyophilized products/60% of liquid products
- › 20 years of GMP experience
- › ~45 different manufacturing projects managed each year

# Development services

- › Linked to scale-up and industrial transfer
  - › Filter/material compatibility
  - › Filter retention
- › Collaboration with companies specialized in formulation and lyophilization development

# Manufacturing services

- › Formulation
- › Aseptic compounding
- › Aseptic filling of vials
- › Lyophilization
- › Integrity testing
- › Visual inspection
- › GMP Storage (15-25°C; 2-8°C; -15/-25°C; <-70°C)

# Batch sizes

Dosage form	Liquid	Freeze-dried
<b>VIALS</b>		
Type	Maximum batch size	
DIN 2R	10'000	11'500
DIN 6R	6'200	6'100
DIN 10R	4'900	4'900
DIN 15R	4'900	4'900
DIN 20R	3'200	3'200
DIN 30R	2'500	2'500

# Manufacturing services

## > Labelling/secondary packaging :

Activity	Labelling	Secondary packaging
Clinical batches	Customized/ randomized labelling	Customized secondary packaging such as : <ul style="list-style-type: none"><li>- Preparation of kits</li><li>- Packaging for blinded clinical studies</li></ul>
Commercial batches	Automatic labelling	<ul style="list-style-type: none"><li>- Secondary packaging of finished products (folding boxes, leaflets)</li><li>- Serialization</li><li>- Tertiary packaging</li></ul>

## > Shipment

Collaboration with a qualified carrier specialized in temperature monitored shipment of pharmaceutical products

# Quality Control services

## Laboratory

## Activities

### Physico-chemic lab

HPLC-UV (assay, purity),  
Spectrophotometry UV-Vis  
Spectrophotometry IR  
Sub-visible particle counting

pH

Residual water content (Karl Fischer volumetric or coulometric)

Viscosity

Osmolality

TOC

Potentiometry

### Microbiological lab

Bioburden and specific germs contamination

Endotoxins (turbidimetric or chromogenic technics)

Sterility testing under isolator

Incubation and reading of APS at 20-25°C & 30-35°C during 7 days

Environment control in classified areas

# Quality Control services

- › Validation of non compendial analytical methods / Suitability testing of microbiological methods :
  - › Bioburden
  - › Sterility
  - › Endotoxins
  - › HPLC etc.
- › **Stability study** : Stability storage according to ICH conditions
  - › 40°C/75%RH
  - › 30°C/65%RH
  - › 25°C/60%RH
  - › 5°C +/-3°C
  - › -20°C +/-5°C
  - › Analysis according to stability program

# Quality Assurance

- › Inspection by Swissmedic (Swiss regulatory authorities every 2 years)
- › GMP confirmation of the batches :
  - › GMP confirmation established by Baccinex' QP
  - › Partnering with an European regulatory specialized company who performs EU release of batches
- › Around 20 external clients' audits / year
- › Quality system in place to ensure GMP compliance for any of performed activities



# Project Management

**Personalized and constant support through complete project lifecycle**

- › Initial project assessment with client
- › Proactive dedicated Project Managers as interface between client and internal teams
- › Dynamic project team including the appropriate internal experts
- › Specific project management tools for identifying and establishing detailed format client needs
- › Recognized flexibility and strong anticipation skills on the overall project requirements
- › Adaptability to project and client constraints

# Conclusion: Baccinex engagement

